## Claims:

T 34 W& 10 T4/005373

1. A functionalized polyazole comprising recurring imidazole units of the general formula

$$\begin{bmatrix}
N & N & N \\
N & N & C - Ar^{\frac{1}{2}} \\
N & N & V \\
Y & Y & V \\
Z_{V} & Z_{V}
\end{bmatrix}$$

(1a)

and/or

$$\begin{bmatrix}
N & N & N \\
N & N & C - Ar^{\frac{1}{2}}
\end{bmatrix}$$

$$X & H$$

$$Z_{v}$$

(1b)

and/ or

$$\begin{bmatrix}
N & N & N \\
N & N & C - Ar^{\frac{1}{2}}
\end{bmatrix}$$

$$H & Y & Z_{v}$$

(1c)

and/or

$$\begin{bmatrix} N \\ N \\ N \end{bmatrix}$$

(2),

where the radicals Ar, Ar<sup>1</sup> and Ar<sup>2</sup> are tetravalent, divalent or trivalent aromatic or heteroaromatic groups,

Y is a bond or a group having from 1 to 20 carbon atoms,  $\nu$  is an integer from 1 to 10 and

Z is a group of the general formula

$$\begin{array}{c}
\mathbb{R}^{1} \\
-\mathbb{C} \\
\mathbb{R}^{2}
\end{array}$$
(3)

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REPLACED BY

or

$$R^{1}$$
—  $C-PO_{3}H_{2}$ 
 $PO_{3}H_{2}$ 
(4),

where R<sup>1</sup> and R<sup>2</sup> are each, independently of one another, a hydrogen atom or a group having from 1 to 20 carbon atoms, characterized in that the polyazole is soluble in organic solvents.

## 2. A functionalized polyazole comprising recurring imidazole units of the general formula

and/or

$$\begin{bmatrix}
C & N & N & C - Ar^{1} \\
N & N & C - Ar^{1}
\end{bmatrix}$$

$$Y & H$$

$$Z_{y}$$
(1b)

and/ or

$$\begin{bmatrix}
C & Ar & C - Ar & 1 \\
N & N & C - Ar & 1 \\
N & 1 & 1 & 1 \\
H & Y & Z_{V}
\end{bmatrix}$$
(1c)

and/or

where the radicals Ar, Ar<sup>1</sup> and Ar<sup>2</sup> are tetravalent, divalent or trivalent aromatic or heteroaromatic groups,



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Y is a bond or a group having from 1 to 20 carbon atoms,

v is an integer from 1 to 10 and

Z' is a group of the general formula

Or

where  $R^1$  and  $R^2$  are each, independently of one another, a hydrogen atom or a group having from 1 to 20 carbon atoms and  $R^6$  and  $R^7$  are each, independently of one another, a group having from 1 to 20 carbon atoms.

3. The polyazole as claimed in claim 1 or 2, characterized in that the polymer comprises recurring benzimidazole units of the formula (5a):

$$\begin{array}{c|c} H & H \\ N & N \\ \end{array}$$

where n is an integer greater than or equal to 10.

- The polyazole as claimed in one or more of the preceding claims, characterized in that it is doped with an acid.
- 5. The polyazole as claimed in claim 4, characterized in that the degree of doping is from 3 to 15.
- 6. The polyazole as claimed in one or more of the preceding claims, characterized in that the group Y is a radical having 1 or 2 carbon atoms.
- 7. The polyazole as claimed in one or more of the preceding claims, characterized in that it has a molar ratio of phosphorus to nitrogen, P/N, in the range from 0.02 to 0.5.



- A process for preparing functionalized polyazoles as claimed in one or more of claims 2 to 7, characterized in that
- A) a polymer comprising recurring imidazole units of the general formula

and/or

$$\begin{bmatrix} N & Ar^2 \\ N & H \end{bmatrix}$$
 (6)

is dissolved in a solvent,

- B) this solution is reacted with a base and deprotonated in this way,
- C) the solution from step B) is reacted with at least one phosphonate of the general formulae

$$X-Y - \begin{array}{c} R^{1} \\ C-PO_{3}R^{6}R^{7} \\ R^{2} \end{array}$$
 (7),

$$R^{3} \xrightarrow{R^{4}} Y' \begin{pmatrix} R^{1} \\ C - PO_{3}R^{6}R^{7} \\ R^{2} \end{pmatrix}$$

$$(8),$$

$$R^{3}$$
 PO<sub>3</sub> $R^{6}R^{7}$  (9),

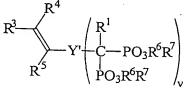
$$X-Y \begin{pmatrix} R^{1} \\ -C-PO_{3}R^{6}R^{7} \\ PO_{3}R^{6}R^{7} \end{pmatrix}$$
 (10),

and/or



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(11),

where R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are each, independently of one another, a hydrogen atom or a group having from 1 to 20 carbon atoms,

R<sup>6</sup> and R<sup>7</sup> are each, independently of one another, a group having from 1 to 20 carbon atoms,

X is a leaving group and

Y' is a bond or a group having from 1 to 20 carbon atoms.

- 9. The process as claimed in claim 8 for preparing functionalized polyazoles as claimed in one or more of claims 1 and 3 to 7, characterized in that the solution resulting from C) is acidified with an acid.
- The process as claimed in any of the preceding claims, characterized in that a base having a pK<sub>B</sub> of less than 7, preferably less than 6, in particular less than 5, is used in step A).
- 15. The process as claimed in any of the preceding claims, characterized in that phosphonates of the general formulae.

$$X-(CH_2)_{m}-PO_3R^6R^7$$

$$(CH_2)_{m} PO_3 R^6 R^7$$
 (8a)

where m is an integer from 0 to 11 and the radicals X,  $R^6$  and  $R^7$  are as defined above, is used as phosphonate in step B).

- 12. A polyazole obtainable by a process as claimed in claim 9.
  - 13. A polymer electrolyte membrane coated with polyazoles as claimed in at least one of claims 1 to 7 and 12.
  - 14. A polymer electrolyte membrane comprising polyazoles as claimed in at least one of claims 1 to 7 and 12.
  - 15. A membrane-electrode unit comprising a polymer electrolyte membrane as claimed in claim 13 or 14.



- 16. A membrane-electrode unit comprising ionomers based on polyazoles as claimed in at least one of claims 1 to 7 and 12.
- 17. A fuel cell comprising a membrane-electrode unit as claimed in claim 15 or 16.